

BF MicroBead™ Adhesive Applicator

The BF MicroBead™ is available with single-port or dual-port pivoting modules, providing flexibility for set-up and reduction of the number of applicators required. Its smaller, more compact design simplifies installation and maintenance while rapid cycle speeds make it an ideal choice for high-speed applications. Its air open/air close design provides accurate and uniform adhesive patterns and bead placement while the built-in filter helps maintain a clean nozzle orifice.

BF MicroBead™:

- Integrated needle and self-cleaning nozzle virtually eliminate adhesive stringing (Micro Optima module).
- Dual-port pivoting modules simplify set-up by providing simple adjustment of bead placement.
- Adjustable needle stroke sets adhesive flow for extreme accuracy (Micro Adjustable module).
- On/off cycle speeds of 3.5 milliseconds are ideal for high-speed applications.
- Cover increases safety and promotes energy efficiency.
- Industry exclusive built-in filter captures debris and minimizes nozzle clogging.

Flexibility

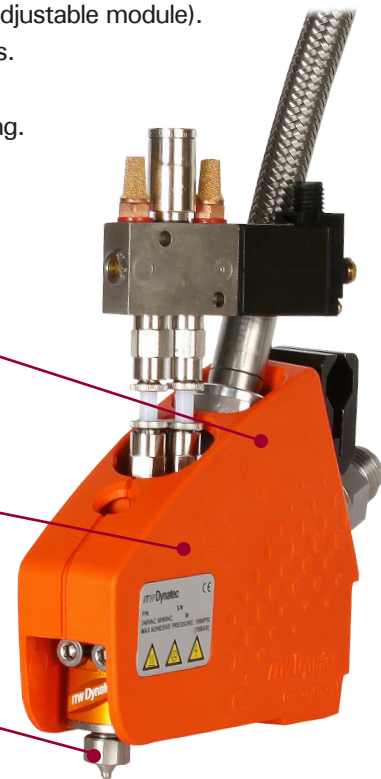
Compact size makes it easy to install into packaging machinery.

Safety

Insulated thermoplastic cover increases safety by reducing operator exposure to hot surfaces.

Reliability

Enhanced built-in filter captures debris and reduces downtime due to clogged nozzles.



BF MicroBead™ shown with Single Micro Adjustable Module

The Dynatec *Difference*

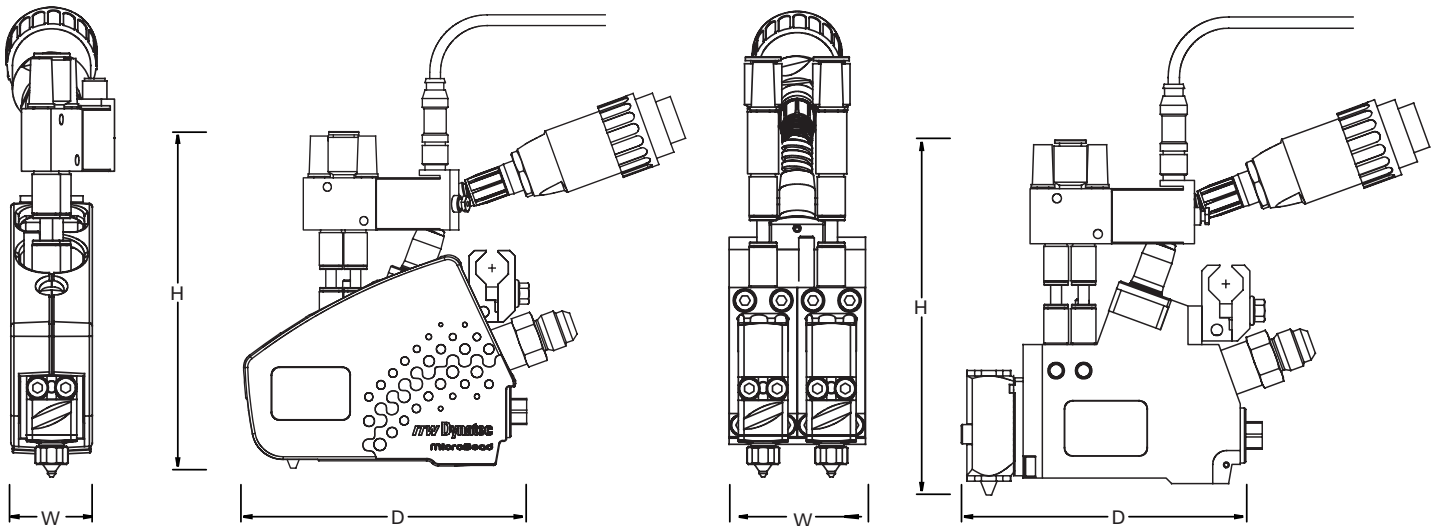
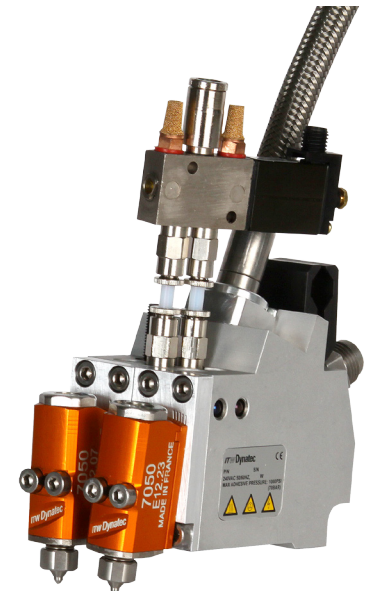
Air Open / Air Close Design

The BF MicroBead applicator module is designed to operate as an air open/air close system that does not rely on a spring to close the orifice during operation. The result is both cleaner cutoffs and superior operation over a longer operating lifespan. This feature may be optional

on competitive modules, but only ITW Dynatec offers it standard on the BF MicroBead adhesive applicator.

System	BF MicroBead™
Operating Temperature Range	38°C to 218°C (100°F to 425°F)
Single Port - Max On/Off Cycle Speed	3.5 ms
Dual Port - Max On/Off Cycle Speed	4.0 ms
Dual Port Independent Max On/Off Cycle Speed	3.5 ms
Air Pressure Range	4.8 to 9.5 bar (70 to 140 psi)
Maximum Adhesive Pressure	68 bar (1000 psi)
Adhesive Viscosity Range	100 to 5,000 cps
Solenoid Voltage	24v DC
Supply Voltage	120 or 240 VAC
Filter Mesh Options	100, 150, 200

Dimensions	BF MicroBead™ Single Port	BF MicroBead™ Dual Port Pivot
Height (H)	129 mm (5 in)	129 mm (5 in)
Depth (D)	109 mm (4.27 in)	110 mm (4.3 in)
Width (W)	26 mm (1.02 in)	44 mm (1.73 in)



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